

CUSTOMER: \_\_\_\_\_

DATE: 2019.06.14

## APPROVAL SPECIFICATION



PRODUCT NAME: Wire Wound Chip Balun Transformer

YOUR PART NO. :

OUR PART NO. : MBLN2012 Series

VERSION: V1.0

|                                                                                                                       |             |             |
|-----------------------------------------------------------------------------------------------------------------------|-------------|-------------|
| <p><b>RECEPTION</b></p> <p><b>THE SPECIFICATION HAS BEEN ACCEPTED.</b></p> <p><b>DATE:</b></p> <p><b>COMPANY:</b></p> |             |             |
| <b>CFMD</b>                                                                                                           | <b>CHKD</b> | <b>RCVD</b> |

MANUFACTURING NAME

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|       |                 |         |
|-------|-----------------|---------|
| CFMD. | CHKD.           | DSGD.   |
| Remo  | Yusheng<br>Wang | Wei Liu |

## CATALOG

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### Component SPEC Version Record

| Rev. | Effective Date | Changed Contents | Change Reasons | Approved By |
|------|----------------|------------------|----------------|-------------|
| V1.0 | 2019.06.14     | New released     | /              | Remo        |

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## 1. Scope

This specification applies to the MBLN2012 series of Wire Wound Chip Balun Transformer.

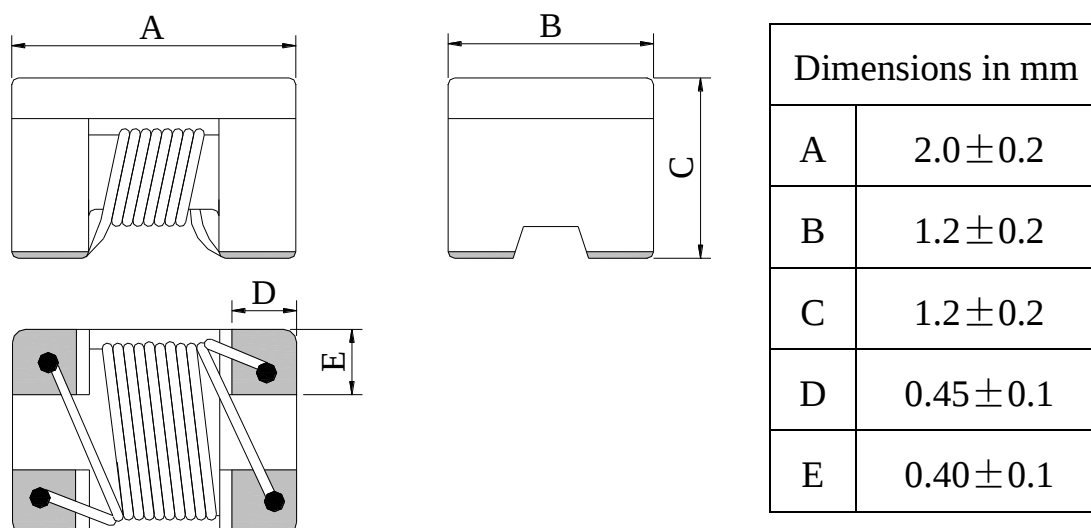
## 2. Product Identification

MBLN 2012 M(C) □□ 11 T (□□)

① ② ③ ④ ⑤ ⑥ ⑦

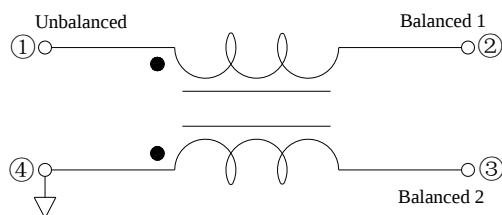
- ① Series name (Wire Wound Chip Balun Transformer)
- ② Dimensions L×W: (2012=2.0×1.2 mm)
- ③ Material code
- ④ Port Impedance (Example:25=25 Ω ,50=50 Ω ,75=75Ω)
- ⑤ Impedance Ration (11=1:1)
- ⑥ Packing Style (T: Taping B: Bulk)
- ⑦ Process code

## 3. Dimensions

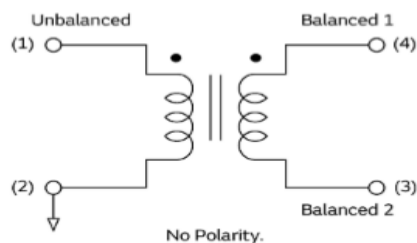


## 4. Electrical Schematic

MBLN2012M Series



MBLN2012C Series



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## 5. Test Conditions

<Unless otherwise specified>

Temperature : Ordinary Temperature 5 to 35°C

Humidity : Ordinary Humidity 25 to 85% (RH)

<In case of doubt>

Temperature : 20±2°C

Humidity : 60 to 75% (RH)

Atmospheric Pressure : 86 to 106 kPa

## 6. Rating

| Part No.         | Frequency Range    | Port Impedance | Insertion Loss at Freq. Range(max.) | CMRR at Freq. Range(min.) | Rate Power |
|------------------|--------------------|----------------|-------------------------------------|---------------------------|------------|
| MBLN2012M7511T   | 50MHz to 870MHz    | 75Ω/75Ω        | 1.0dB                               | 20dB                      | 27dBm      |
| MBLN2012M5011T   | 50MHz to 870MHz    | 50Ω/50Ω        | 1.2dB                               | 20dB                      | 27dBm      |
| MBLN2012M7511T2  | 50MHz to 1200MHz   | 75Ω/75Ω        | 1.2dB                               | 20dB                      | 27dBm      |
| MBLN2012M7511TH  | 1000MHz to 1500MHz | 75Ω/75Ω        | 1.4dB                               | 20dB                      | 27dBm      |
| MBLN2012M7511TH2 | 950MHz to 2150MHz  | 75Ω/75Ω        | 1.5dB                               | 20dB                      | 27dBm      |
| MBLN2012M7511TH3 | 400MHz to 1800MHz  | 75Ω/75Ω        | 2.0dB                               | 20dB                      | 27dBm      |

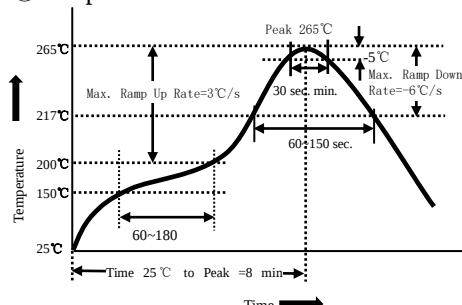
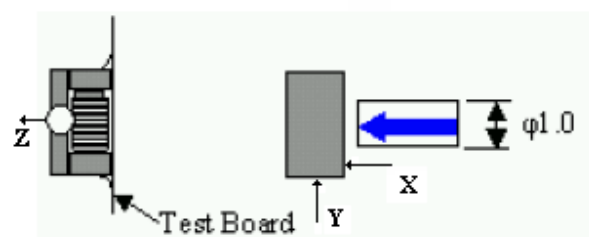
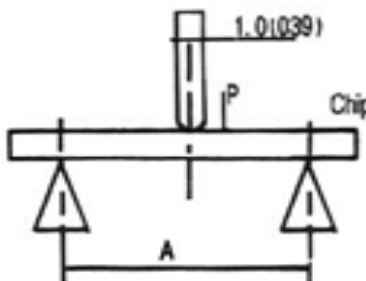
| Part No.       | Frequency Range      | Port Impedance       | Inductance (Typ.) | Insertion Loss (max.)        | Return Loss (Typ.) |
|----------------|----------------------|----------------------|-------------------|------------------------------|--------------------|
| MBLN2012C2511T | 13.56MHz             | 25Ω/25Ω              | 1.0uH             | 1.0dB                        | -13dB              |
|                | DC Resistance (Max.) | Rated Current (Min.) | CMRR (Min.)       | Insulation Resistance (Min.) |                    |
|                | 0.75Ω                | 220mA                | 47dB              | 10 MΩ                        |                    |

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## 7. Reliable Performance

| NO. | Item                | Specifications                                                                   | Test Methods                                                                                                                                                                             |
|-----|---------------------|----------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1   | Solder-Ability      | Terminal area shall be at least 95% covered .                                    | Solder: 96.5% Sn +3.0%Ag+0.5%Cu<br>Temperature: 245°C±5°C<br>Flux: rosin<br>Duration: 3.5±0.5s                                                                                           |
| 2   | Leaching Resistance | 1) No case deformation or change in appearance.<br>2) $ \Delta Z/Z_0  \leq 20\%$ | ①The peak temperature: 260+5/-0°C.<br>②Reflow:2 times.<br>③Temperature curve is as below:<br>          |
| 3   | Terminal Strength   | The terminal and body should be no damage                                        | Solder a chip to test substrate, and then laterally apply a load 5N in the X, Y and Z directions<br> |
| 4   | Bending Strength    | No mechanical damage should be noticed                                           | Soldering a chip to a test subatrate,<br>bend the substrate by 2mm and then return<br>               |

| NO. | Item                              | Specifications                                                            | Test Methods                                                                                                                                                                                                                                                          |
|-----|-----------------------------------|---------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 5   | Vibration                         | 1) No mechanical damage shall be noticed<br>2) $ \Delta Z/Z_0  \leq 20\%$ | Frequency: 10 to 55Hz<br>Amplitude: 1.5mm<br>Direction and time :X, Y and Z directions for 2 hours each.                                                                                                                                                              |
| 6   | Humidity resistance               |                                                                           | a. Test condition<br>Temp.: $85 \pm 2^\circ\text{C}$<br>Humidity: 90%~95%<br>Test time: $1000 \pm 24$ h<br>b. Measurement method:<br>The component should be stabilized at normal condition for $(24 \pm 2)$ hours before test.                                       |
| 7   | High temperature resistance       |                                                                           | a. Test condition<br>Applied rated current.<br>Temp.: $85 \pm 2^\circ\text{C}$<br>Test time: $1000 \pm 24$ h<br>b. Measurement method:<br>The component should be stabilized at normal condition for $(24 \pm 2)$ hours before test.                                  |
| 8   | Low temperature resistance        |                                                                           | a. Test condition<br>Temp.: $-40 \pm 2^\circ\text{C}$<br>Test time: $1000 \pm 24$ h<br>b. Measurement method:<br>The component should be stabilized at normal condition for $(24 \pm 2)$ hours before test.                                                           |
| 9   | Thermal shock (Temperature cycle) |                                                                           | a. Test condition<br>1) Temp.: $-40^\circ\text{C}$ , time: $30 \pm 3$ min<br>2) Temp.: $+85^\circ\text{C}$ , time: $30 \pm 3$ min<br>5 cycles<br>b. Measurement method:<br>The component should be stabilized at normal condition for $(24 \pm 2)$ hours before test. |

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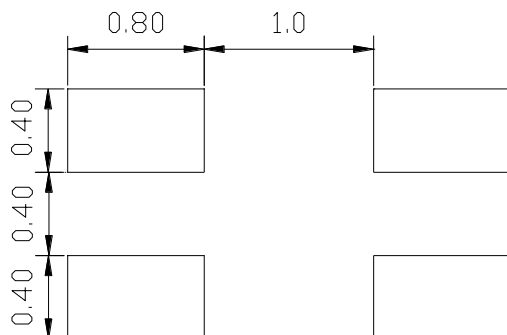
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## 8. Recommended Soldering Conditions

### (1) Recommended Footprint

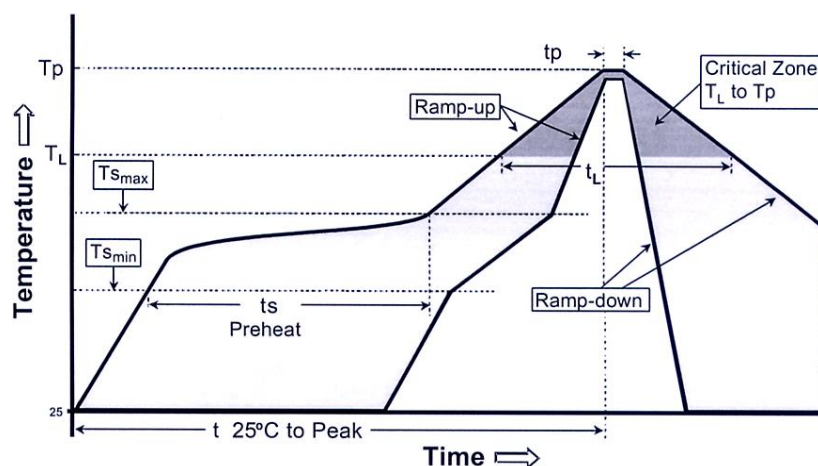


### (2) Recommended Reflow soldering conditions

| Profile Feature                                                                                                                                                                                 | Lead-Free Assembly                 |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|
| Average Ramp-Up Rate<br>( T <sub>smax</sub> to T <sub>p</sub> )                                                                                                                                 | 3°C C/second max.                  |
| Preheat <ul style="list-style-type: none"> <li>Temperature Min (T<sub>smin</sub>)</li> <li>Temperature Max (T<sub>smax</sub>)</li> <li>Time ( t<sub>smin</sub> to t<sub>smax</sub> )</li> </ul> | 150 °C<br>200 °C<br>60-180 seconds |
| Time maintained above: <ul style="list-style-type: none"> <li>Temperature (T<sub>L</sub>)</li> <li>Time (t<sub>L</sub>)</li> </ul>                                                              | 217 °C<br>60-150 seconds           |
| Peak/Classification Temperature (T <sub>p</sub> )                                                                                                                                               | 260 °C                             |
| Peak/Classification Time (T <sub>p</sub> )                                                                                                                                                      | 3-4 seconds                        |
| Time within 5 °C of actual Peak Temperature (t <sub>p</sub> )                                                                                                                                   | 20-40 seconds                      |
| Ramp-Down Rate                                                                                                                                                                                  | 6°C/second max.                    |
| Time 25 °C to Peak Temperature                                                                                                                                                                  | 8 minutes max.                     |

Note 1: All temperatures refer to topside of the package, measured on the package body surface.

Standard soldering profile



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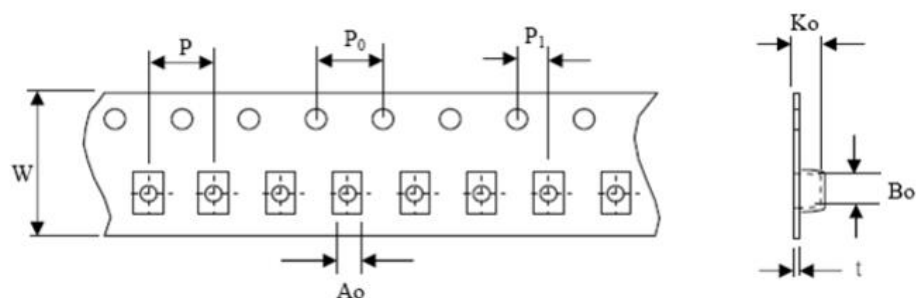
### (3) Reworking with soldering iron

The following conditions must be strictly followed when using a soldering iron.

|                       |                |
|-----------------------|----------------|
| Pre-heating           | 150℃, 1 minute |
| Tip temperature       | 350℃ max       |
| Soldering iron output | 30w max        |
| End of soldering iron | φ 1mm max      |
| Soldering time        | 5 seconds max  |

## 9. Packaging

### (1) Dimensions of Tape:

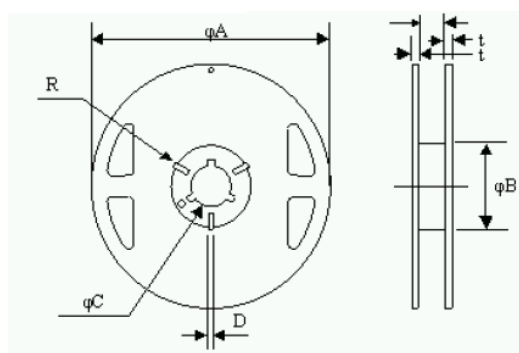


(Dimensions in mm; Tolerance :  $\pm 0.1$ )

| Symbol    | W   | P   | $P_0$ | $P_1$ | $A_0$ | $B_0$ | $K_0$ | t    |
|-----------|-----|-----|-------|-------|-------|-------|-------|------|
| Dimension | 8.0 | 4.0 | 4.0   | 2.0   | 1.5   | 2.25  | 1.35  | 0.24 |

### (2) Dimensions of Reel

Unit: mm



|   |                |
|---|----------------|
| A | 180+0, -3      |
| B | 60+1, -0       |
| C | 13.0 $\pm$ 0.2 |
| D | 2.2 $\pm$ 0.5  |
| W | 9.0 $\pm$ 1.0  |
| t | 1.2            |
| R | 1.0            |

Reel material: PS (Polystyrene)

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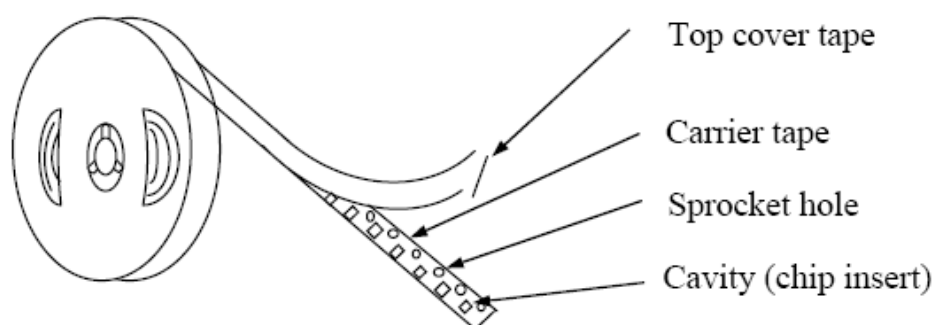
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(3) Pulling strength of tapes:

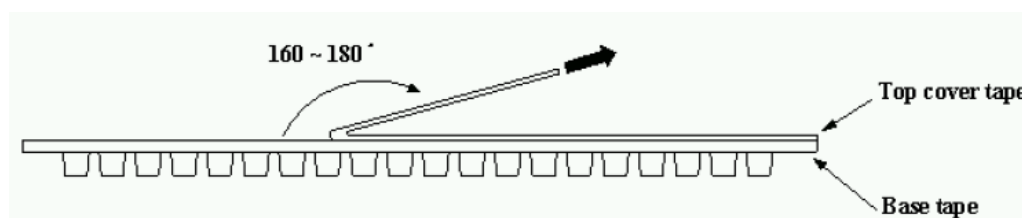
|              |                            |
|--------------|----------------------------|
| Carrier tape | 10N or more (1kgf or more) |
| Cover tape   | 5N or more (1kgf or more)  |

(4) Taping figure and drawing direction:



(5) Peeling strength of cover tape:

|            |           |
|------------|-----------|
| Cover tape | 0.10~1.0N |
|------------|-----------|



Test condition:

Temperature: 5~35°C

Humidity: 45~85%

(6) Packing quantity

φ180mm reel T type:2000pcs/reel

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